



## PNEUMATIC TIP DRESSER

### ❖ GENERAL

As with any quality air tool, the supply line must be filtered and lubricated. Lack of lubrication or an excessive amount of lubrication will affect the life of the tool as well as its performance. Clean dry filtered air is important. Foreign particles or excessive moisture can also affect the performance of the tool. Low pressure (below 85psi) can reduce the speed of the tool. Excessive pressure (over 100psi) could cause tool damage and reduce tool life.

### ❖ AIR REQUIREMENTS

Air Pressure – 90psi  
Lubricated Air  
Filtration Size – 5 micron  
Hose size – 3/8"

### ❖ ROUTINE LUBRICATION

Every eight hours of operation – fill the lubricator on the FLR with recommend spindle oil. If a lubricator is not used, apply several drops of spindle oil in the air inlet. To lubricate the tool, use Tellus32 or equivalent.

Every one hundred-fifty hours of operation, lubricate the gearing. Re-pack the bearings, gears and shafts with recommend gear lube.